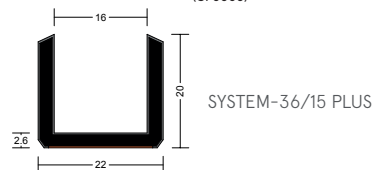


# SYSTEM-36/15 PLUS

## FITTING GUIDE

**FD30/  
FD60** 

**CONTENTS**

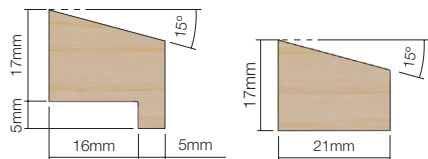
- System-36/15 PLUS

**TOOLS REQUIRED FOR GLAZING SYSTEM**

- Adhesive (optional)
- Knife or snips

**TOOLS REQUIRED FOR BEADING SYSTEM**

- 45mm woodscrews
- Mitre saw
- Screw driver
- Drill and drill bit
- Hammer

**BEAD DETAIL (not included)**

**LG1721**

For 54mm thick doors or rebated screen frames. Timber bead for 44mm thick FD30 doors also available.

**LG1720**

For unrebated screen frames.

For more information please call:

**+44 (0)1626 834252**

**NOTE**

Ensure that any aperture has been properly formed, either by the original door manufacturer, or by one of their approved "aperture cutters or Licenced Processors".

If the aperture is cut in an unsuitable door type, or by someone who does not recognise the correct procedure and materials, the whole fire resistant property of the door leaf may be affected and the door's certification will be nullified.

The bead dimension must be appropriate for the glass type and door core being used, and must relate to test evidence.

**A secondary sodium silicate based intumescent material is required to be used as a lining around the perimeter of apertures cut within flaxboard substrates which have a density below 500kg/m<sup>3</sup>. Hardwood retaining beads shall be a minimum density of 600kg/m<sup>3</sup>. Variations in retaining bead profile are allowable with or without bolection detail and using alternative timber species of minimum density 600kg/m<sup>3</sup>.**

**NOTE**

Ensure the surface is free from dust and grease. No sealant, adhesive tape or wet adhesive is required.

**STEP 1**

Fit glazing system over pane edge. Pull the glazing system along one side of the panel, until taut.

**STEP 2**

Notch the corner at 90°, without cutting the coloured channel base, and fold around the corner to form a 45° mitre.

**STEP 3**

Continue for the remaining sides and fully mitre the meeting corner. Alternatively, cut the channel to side lengths and mitre the corners to 45°.

**STEP 4**

Join the sections of glazing system at pane corner intersections - **ensuring there are no gaps at the corners.**

**STEP 5**

If mitres pull apart, a small amount of adhesive could be used to ease fitting at meeting points.

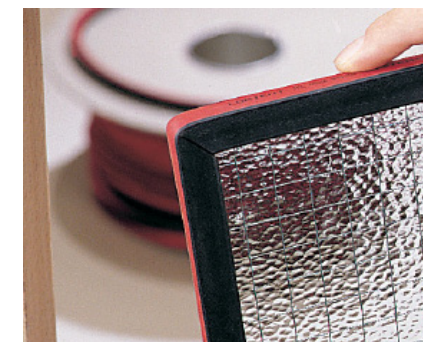
**STEP 6**

With the glazing system in place, all other fitting follows standard practice.


**NOTE**

Recommendations as to methods, use of materials and construction details are based on the experience and knowledge of Lorient and are given in good faith as a general guide and service to designers, contractors and manufacturers.

Lorient reserves the right to make alterations or delete any installation detail without prior notice.



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Lorient Polyproducts Ltd  
Endeavour House  
Fairfax Road  
Heathfield Ind Estate  
Newton Abbot  
Devon TQ12 6UD  
United Kingdom

+44 (0)1626 834252  
[www.lorientgroup.com](http://www.lorientgroup.com)

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