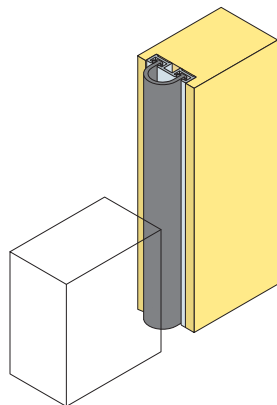


**IS3015** **IS3016** **Fitting Instruction**

Door Bottom or Meeting Stile

**MEETING STILE  
INSTALLATION DETAIL****STEP 1**

If installed, remove door from its hinge, lay door on its edge and firmly restrain.

**STEP 2**

With taper measure and pencil, mark out the seal position along the centre line of the door stile. (Note that the finished groove should be 20mm wide).

**STEP 3**

Fit a suitable cutter into the router, set guide and machine a 5mm deep groove along the edge of the door.

**STEP 4**

Clean dust and chips from the rebate and check depth by applying seal.

**STEP 5**

Measure the door height and cut the seal to suit, using a sharp knife for the rubber seal and a saw for the aluminum section.

**STEP 6**

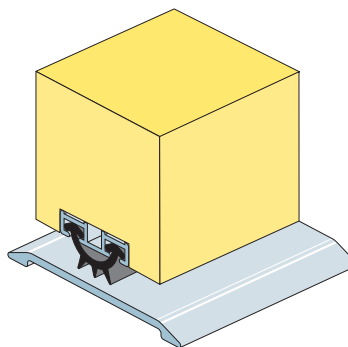
Remove the rubber seal and screw fix the aluminium section into the rebate using the screws supplied (fixing holes are pre-drilled).

**STEP 7**

Replace rubber sealing element to form "U" section and re-hang the door. Note: the rubber gasket simply presses back into the profile.

**STEP 8**

Ends of the aluminium channel are centre punched to prevent seal movement.

**DOOR BOTTOM  
INSTALLATION DETAIL****STEP 1**

If installed, remove door from its hinge, lay door on its edge and firmly restrain.

**STEP 2**

With taper measure and pencil, mark out the seal position along the centre line of the door bottom. (Note that the finished groove should be 20mm wide).

**STEP 3**

Fit a suitable cutter into the router, set guide and machine a 5mm deep groove along the bottom of the door.

**STEP 4**

Clean dust and chips from the rebate and check depth by applying seal.

**STEP 5**

Measure the door width and cut the seal to suit, using a sharp knife for the rubber seal and a saw for the aluminum section.

**STEP 6**

Remove the rubber seal and screw fix the aluminium section into the rebate using the screws supplied (fixing holes are pre-drilled).

**STEP 7**

Replace rubber sealing element to form "U" section and re-hang the door. Note: the rubber gasket simply presses back into the profile.

**STEP 8**

Ends of the aluminium channel are centre punched to prevent seal movement.

**OTHER INTEGRITY™  
ARCHITECTURAL SEALS  
INCLUDE:**

- Door Perimeter Seals
- Door Bottom Seals
- Automatic Door Bottom Seals
- Threshold Plates
- Brush Seals
- Magnetic Seals

Contact your nearest Lorient office for further details.

**NOTE**

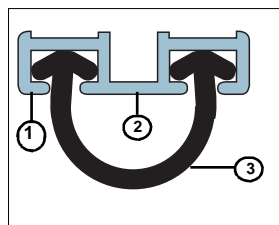
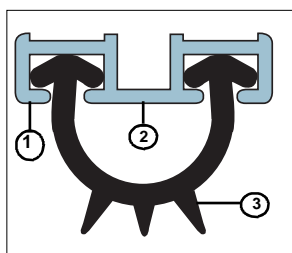
*Recommendations as to methods for use of materials and construction details are based on the experience and knowledge of Lorient and are given in good faith as a general guide and service to designers, contractors and manufacturers.*

*Lorient reserves the right to make alterations or delete any installation detail without prior notice.*

**IMPORTANT – Ensure that the installation of this product does not impede the opening or closing of the door. It is recommended to check the adjustment of the door seal periodically to ensure the door assembly to which it is fitted, closes and latches properly.**

*The seal may be removed for periodic cleaning or replacement of a worn gasket, without removing the door leaf from its frame.*

**We recommend the IS3015 or IS3016 be used together with a Lorient Integrity™ 4000 series threshold plate.**

Length **IS3015****IS3016****DESCRIPTION  
OF CONTENTS**

- Aluminium carrier (1)
- Pre-slotted holes (2)
- Flexible "Push-fit" gasket (3)
- Bag of screws
- Fitting instructions

**TOOLS REQUIRED  
FOR INSTALLATION**

- Tape measure
- Saw (power or hand)
- Screw driver
- Drill (power or hand)
- Knife
- Pencil or marker
- Router

**Architectural Seals**

<b>AUSTRALIA</b> Lorient Australia Pty Ltd	
<b>QLD:</b>	(61-7) 3635 5000
<b>NSW:</b>	(61-2) 9907 3844
<b>VIC:</b>	(61-3) 9785 2688
<b>ASIA PACIFIC—Hong Kong</b> Lorient Pacific Limited	
<b>Tel:</b>	(852) 2505 0328
<b>EUROPE—UK</b> Lorient Polyproducts Limited	